

USSN: 09/747,537
Attorney Docket No.: 10212/2
Page 2 of 10

Cancel claim 11.

B2
13. (Twice Amended) The film of claim 1 wherein the second skin layer comprises a polymer selected from the group consisting of ethylene-propylene random copolymers, ethylene-propylene-butene random terpolymers, propylene-butene copolymers, and polyethylene.

B3
19. (Twice Amended) A method for manufacturing a multi-layer polymeric shrink film comprising the steps of

(a) coextruding a first skin layer comprising a polymer, a core layer comprising polypropylene, a polymeric modifier, and a hydrocarbon resin, and a second skin layer comprising a polymer;

(b) stretching the film of step (a) in the machine direction (MD) at a temperature of 105°C or less; and

(c) stretching the film of step (b) in the transverse direction (TD),
wherein the core layer comprises up to about 15 percent weight of the polymeric modifier and up to about 15 percent by weight of the hydrocarbon resin.

B4
26. (Amended) The method of claim 21, wherein said film is biaxially oriented so as to be shrinkable in both the machine direction (MD) and the transverse direction (TD), and wherein said film has greater than 20% overall area reduction shrinkage at 135°C.

Cancel claim 31.

32. (New) The method of claim 19, wherein the first skin layer comprises a polymer selected from the group consisting of ethylene-propylene random copolymers, ethylene-propylene-butene random terpolymers, propylene-butene copolymers, and low density polyethylene.

B5
33. (New) The method of claim 32, wherein the second skin layer comprises a polymer selected from the group consisting of ethylene-propylene random copolymers, ethylene-propylene-butene random terpolymers, propylene-butene copolymers, and polyethylene.

USSN: 09/747,537
Attorney Docket No.: 10212/2
Page 3 of 10

34. (New) The method of claim 21, wherein said film is biaxially oriented so as to be shrinkable in both the machine direction (MD) and the transverse direction (TD), and wherein said film has greater than 17.7% overall area reduction shrinkage at 135°C.

35. (New) The method of claim 21, wherein step (b) comprises stretching the film in the machine direction (MD) at a temperature of 90 °C or less, and wherein step (c) comprises stretching the film from about 6 to about 10 times in the transverse direction (TD) at a temperature of 141 °C or below.

36. (New) The method of claim 35, wherein said film has 31% or greater overall area reduction shrinkage at 135°C.